

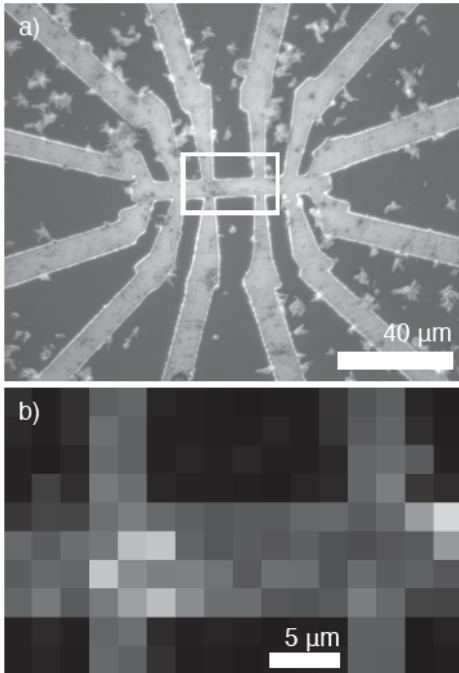
Selective Epitaxial Graphene Growth on SiC via AlN Capping



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AlN, deposited by molecular beam epitaxy and patterned by electron beam lithography, forms an effective capping layer for epitaxial graphene growth on C-face SiC.

Graphitization in background Ar pressure of 100 Pa at 1420°C eliminates any Si sublimation from regions covered with AlN.

Characterization of Selective Epitaxial Graphene

Thickness: 0.6 nm

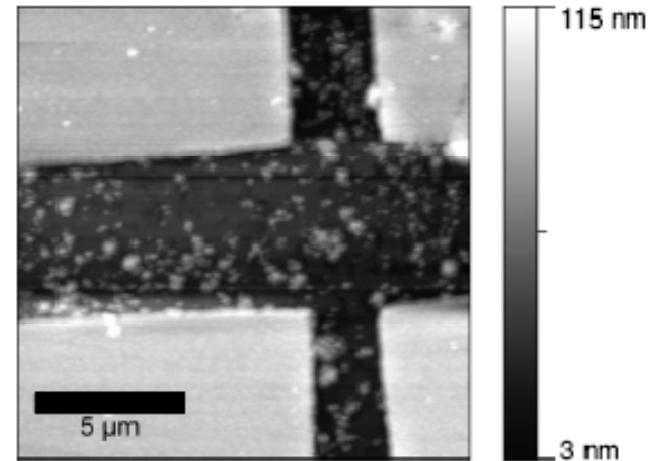
Measured sheet resistance:

$1.0 \pm 0.1 \text{ k}\Omega/\square$

Electron density:

$1.08 \pm 0.06 \times 10^{13} \text{ cm}^{-2}$

Hall mobility: $580 \pm 80 \text{ cm}^2/\text{Vs}$



Noncontact AFM topography image of part of a hall bar: Small AlN residue particles are visible after annealing.

Key Points:

- Successful growth of **epitaxial graphene in selected regions** of SiC not capped by AlN
- Growth with **no exposure of the graphene to external chemicals**, such as resists and etchants, that deteriorate graphene performance

a) Optical microscope image of graphene hall-bar with square delimiting scanned area. b) 2D band intensity of scanned area. Characteristic Raman signal for graphene only appears in non-capped areas.

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